

Date: Monday, 9/24/2007 2:10:14 PM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CONSOLE SIDE LH (407 HI-SLOPE)
 Job Number : 34778
 Estimate Number : 11002
 P.O. Number : N/A Part Number : D26041
 This Issue : 9/24/2007 S.O. No. : N/A Drawing Number : D2604 REV A1
 Prsht Rev. : NC Project Number : N/A
 First Issue : 9/21/2007 Type : MACHINED PARTS Drawing Revision : A1
 Previous Run : Material : N/A
 Written By : Due Date : 10/10/2007 Qty: 10 Um: Each
 Checked & Approved By :
 Comment : Est. C 98.11.25 Added Inspection Levels, Jig numbers DM
 Note: Issue with part number D2604-2

Additional Product

Job Number:

Seq. #: Machine Or Operation: Description:

1.0 M2024T3S040 2024-T3 .040 sheet

Comment: Qty.: 1.3307 sf(s)/Unit Total: 13.3067 sf(s)
 2024-T3 .040 sheet

Material: 2024-T3 (QQ-A-250/4) 0.040" thick
 (M2024T3S.040) Batch M103321

LB 07-09-25

M105225

EX 6

4X

(11)

2.0 WATER JET FLOW WATER JET

Comment: FLOW WATER JET

1-Cut as per Dwg D2604

Dwg Rev: A1

Prog Rev: A1

2-Deburr if necessary

LB 07-09-25

PHD →
 LAST PAGE

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK

Comment: SECOND CHECK

5.0 BRAKE NC NC BRAKE

Comment: NC BRAKE

Deburr

Form as per Dwg D2604

5

A109/25

(11)

counter

SB 07/14/6

(11)

100-102

2

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Part Number: D26041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

JS

07-11-07

X 11

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 175-

JS

07/4/08

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

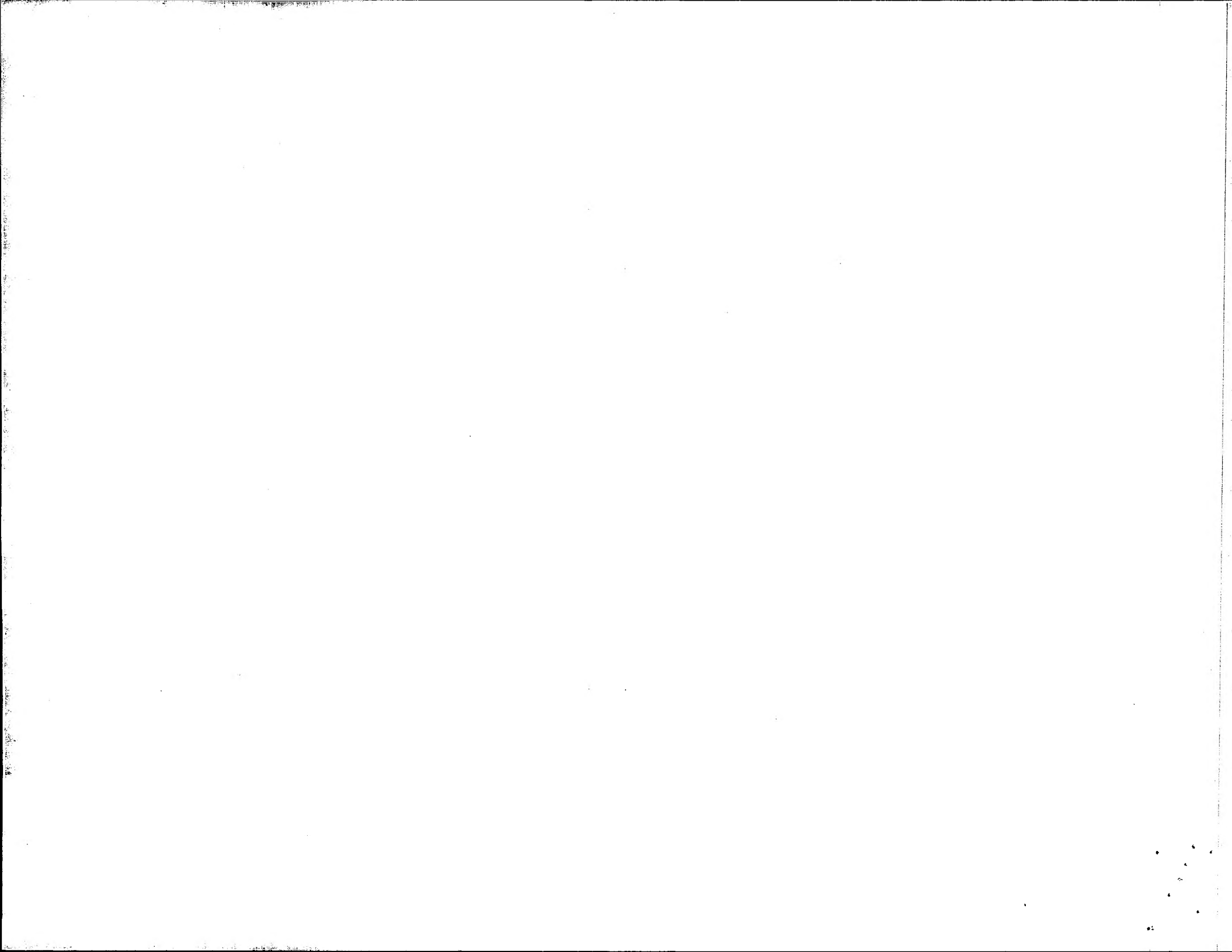
07/11/09

Job Completion



u 07.11.08



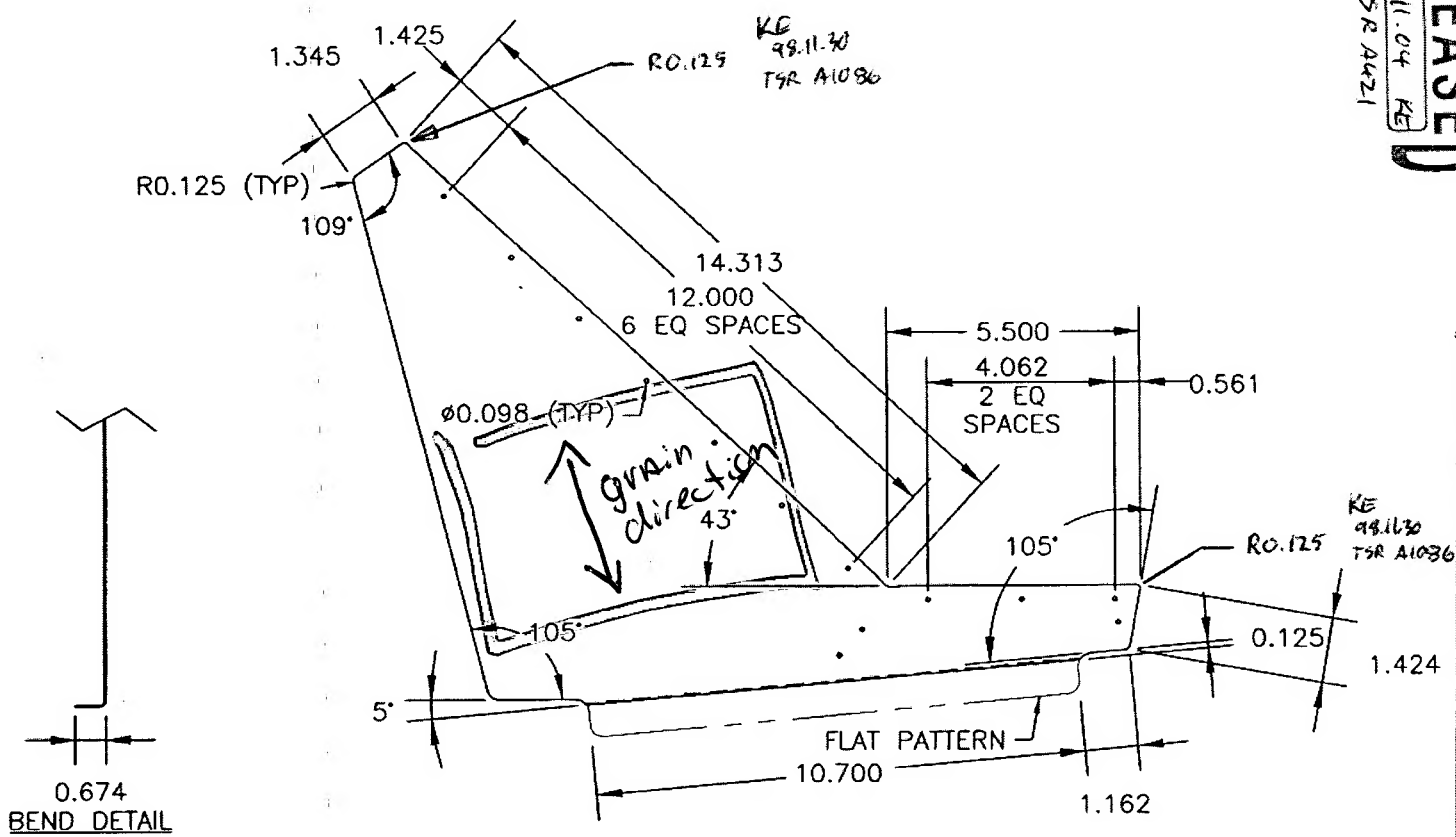


DART



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>KE</i>	APPROVED <i>BW</i>	DRAWING NO. D2604	REV. A SHEET 1 OF 1
DATE 97.10.24	DATE 97.10.24	TITLE CONSOLE SIDE	SCALE 1:4
A	97.10.24	D2604 WAS D206-547-23/-24	
AI	02.06.04	ADD FINISH	

RELEASED
97.11.04 KE
TSR A421



MATERIAL: 2024-T3 (QQ-A-250/4) 0.040 THICK
 PROFILE CONTROLLED BY FOLIO H2604
 BEND RADIUS 0.093
 FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 **AI**
 D2604-1 SHOWN
 D2604-2 OPPOSITE

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. **34778**

W/O: <u> </u>		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: JD Date: 21/11/09
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/02/25	#20	2 PARTS SCRAP Due to wrong grain Direction P.C. not on Drawing	<u>Posiuz</u>	ADD grain to drawing see PAR 197 Scrap and Destroy and Repl 704	<u>N/A</u> HB 07-02-25	<u>21/09/25</u> En 21/09/25	<u>Posiuz</u>	<u>En</u> 07/02/25

NOTE: Date & initial all entries